

FIG. 1

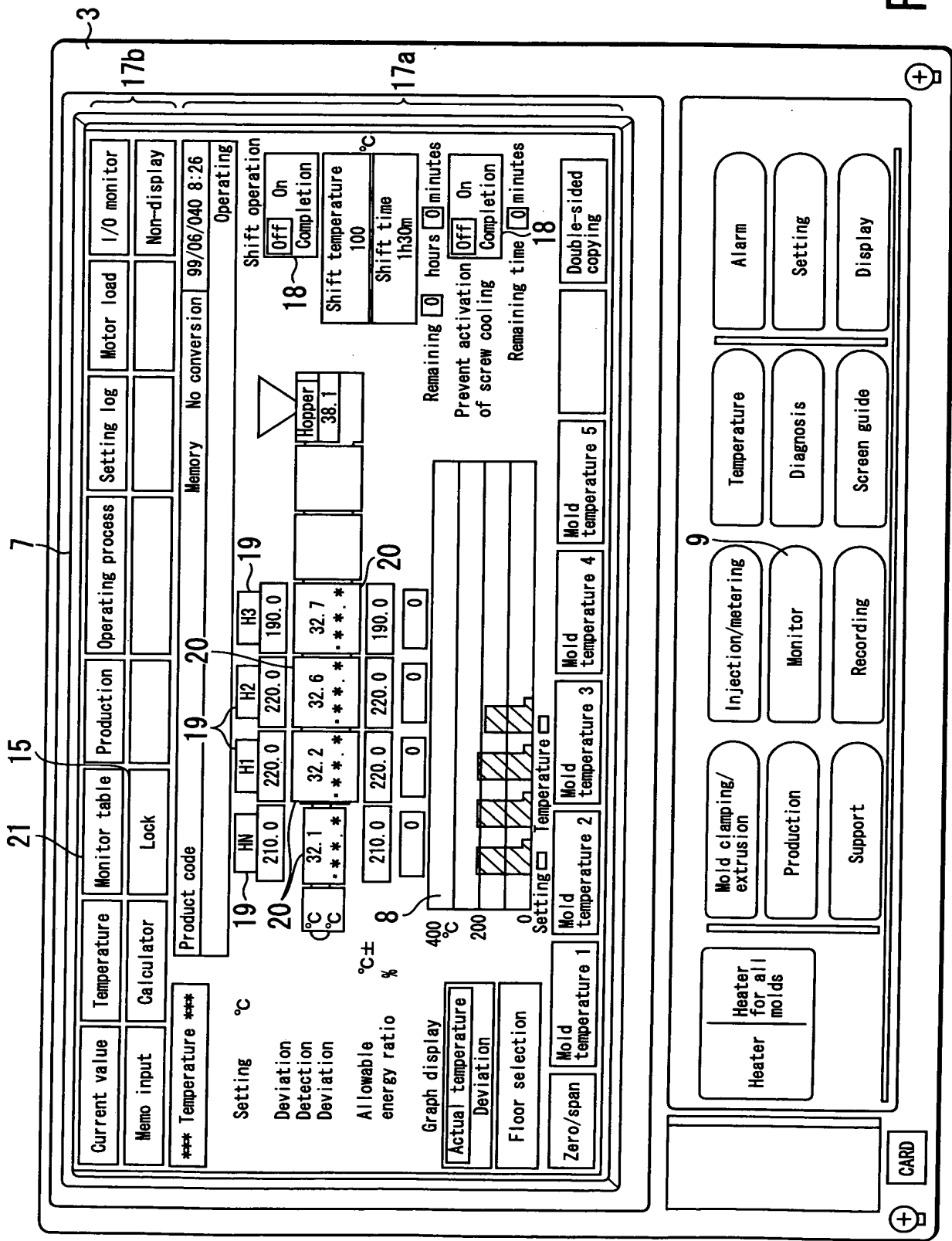


FIG. 2

21 16 7

Current value

Memo input

*** Temperature ***

Temperature

Calculator

Unlock

Monitor table

Production

Operating process

Setting log

Motor load

I/O monitor

Non-display

Product code 19 20 Memory No conversion 99/06/040 8:26

Setting °C

Deviation

Detection

Deviation

Allowable energy ratio %

Graph display

Actual temperature

Deviation

Floor selection

Zero/span

Mold temperature 1

19 HN H1 H2 H3 19

20 210.0 220.0 220.0 190.0

°C 32.1 32.2 32.6 32.7

°C .***. .***. .***. .***.

20 210.0 220.0 220.0 190.0

°C 0 0 0 0

8 400 °C

200

0

Setting Temperature 18

Mold temperature 2 Mold temperature 3 Mold temperature 4 Mold temperature 5

Double-sided copying

Shift operation

Off On

Completion

Shift temperature 100 °C

Shift time 1h30m

Remaining 0 hours 0 minutes

Prevent activation of screw cooling Off On

Completion

Remaining time 0 minutes

Hopper

38.1

Heater for all molds

Heater

Mold clamping/extrusion

Production

Support

Injection/metering

Monitor

Recording

Temperature

Diagnosis

Screen guide

Alarm

Setting

Display

CARD

FIG. 3

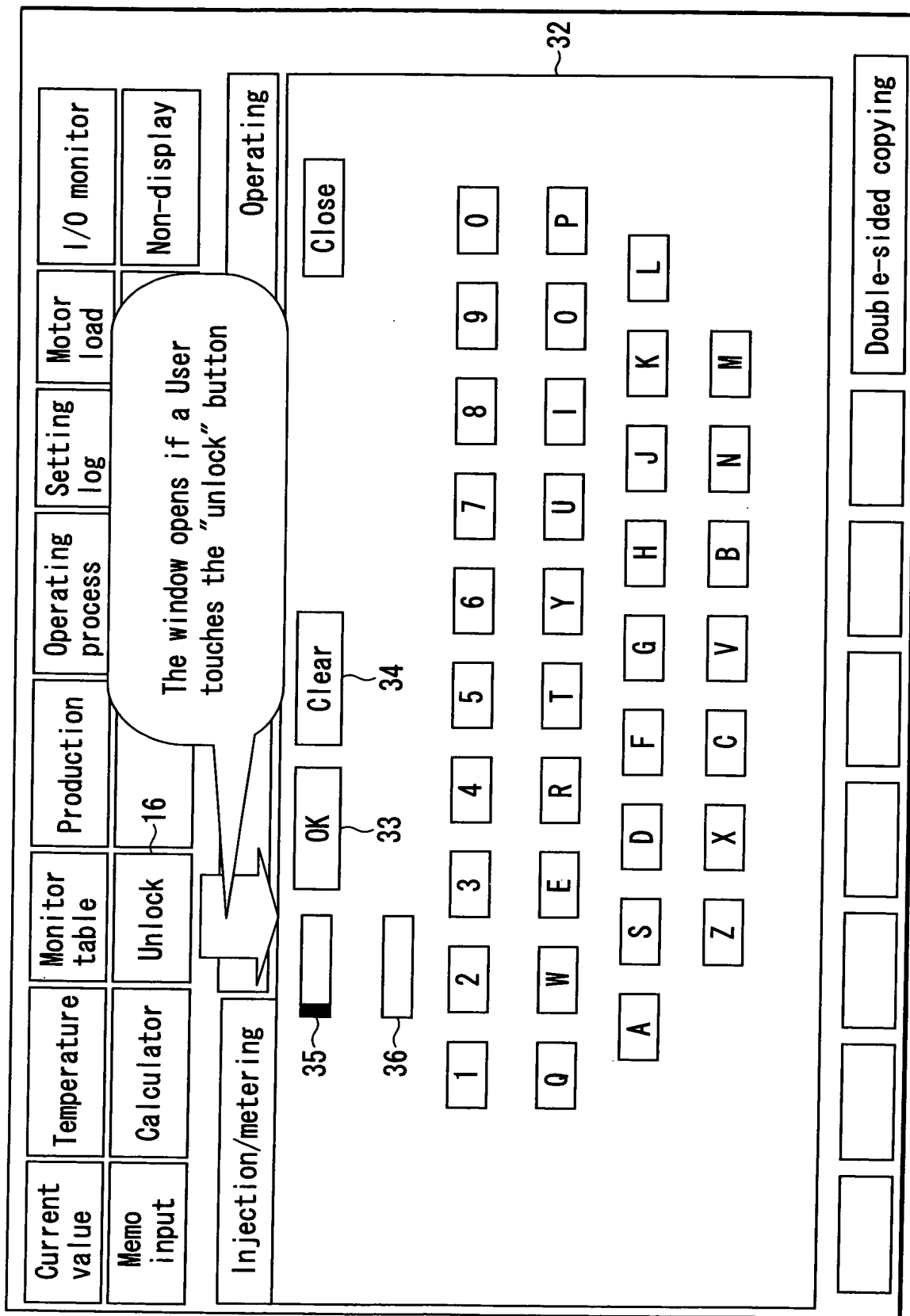


FIG. 4

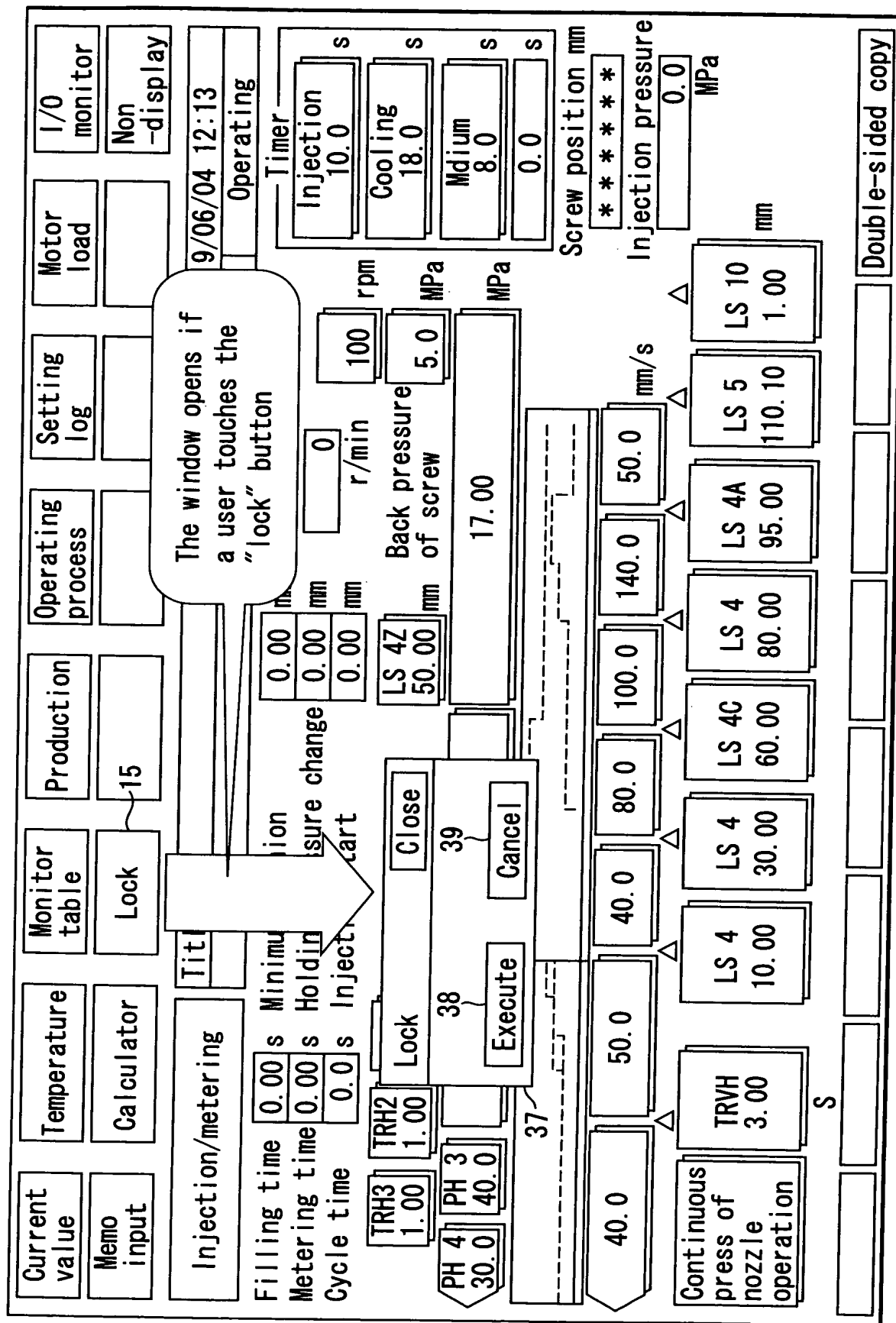


FIG. 5

22

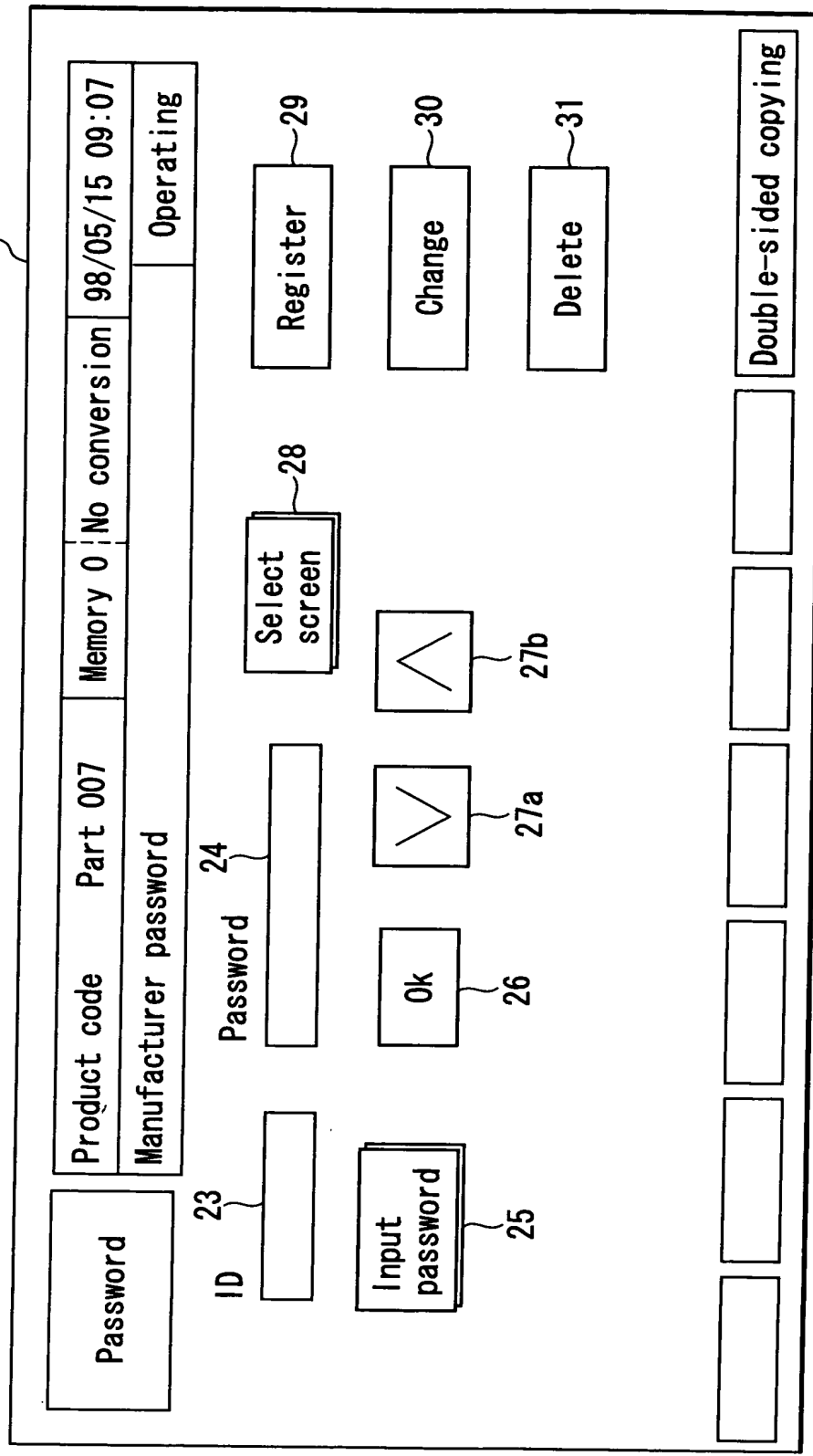


FIG. 6

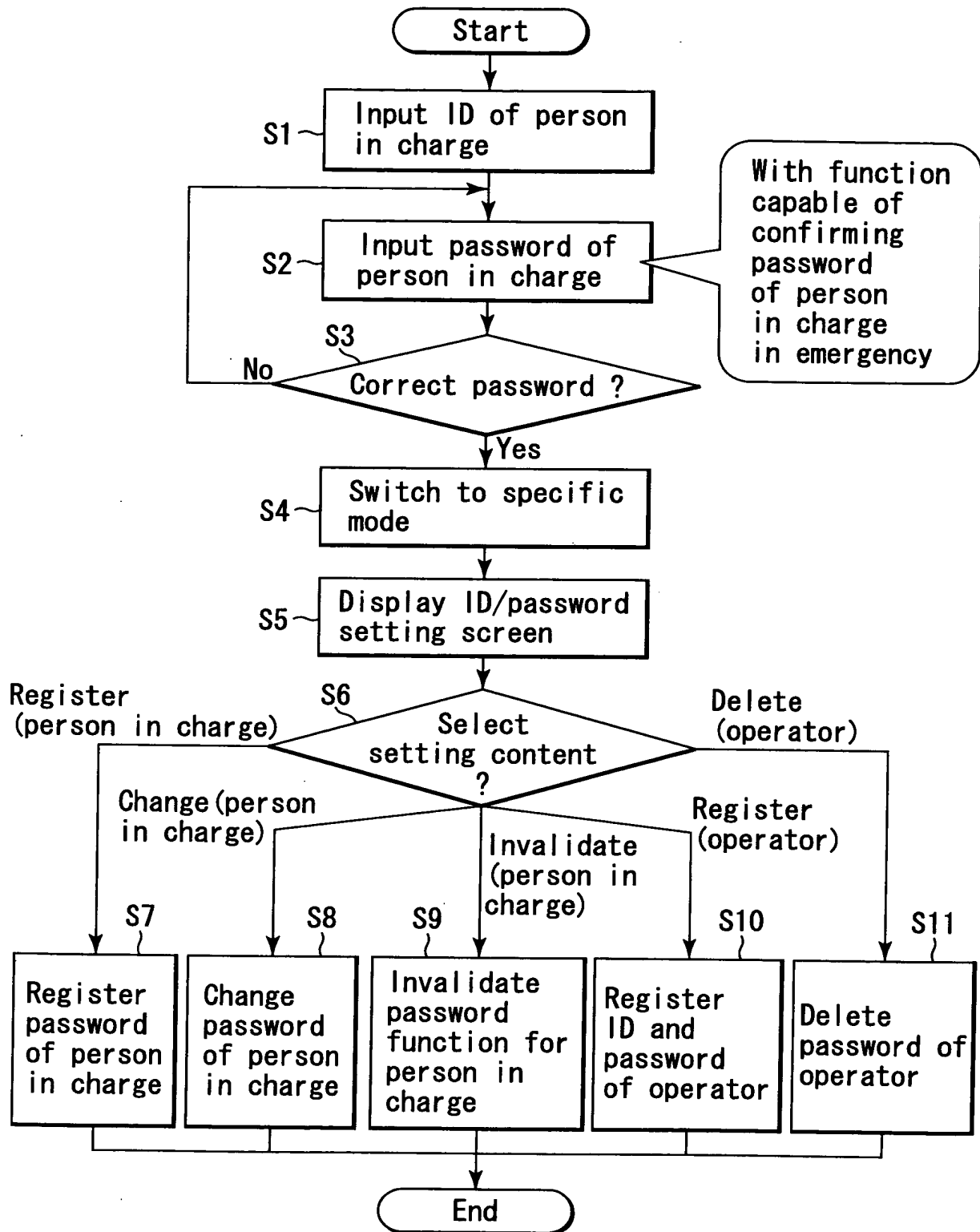


FIG. 7

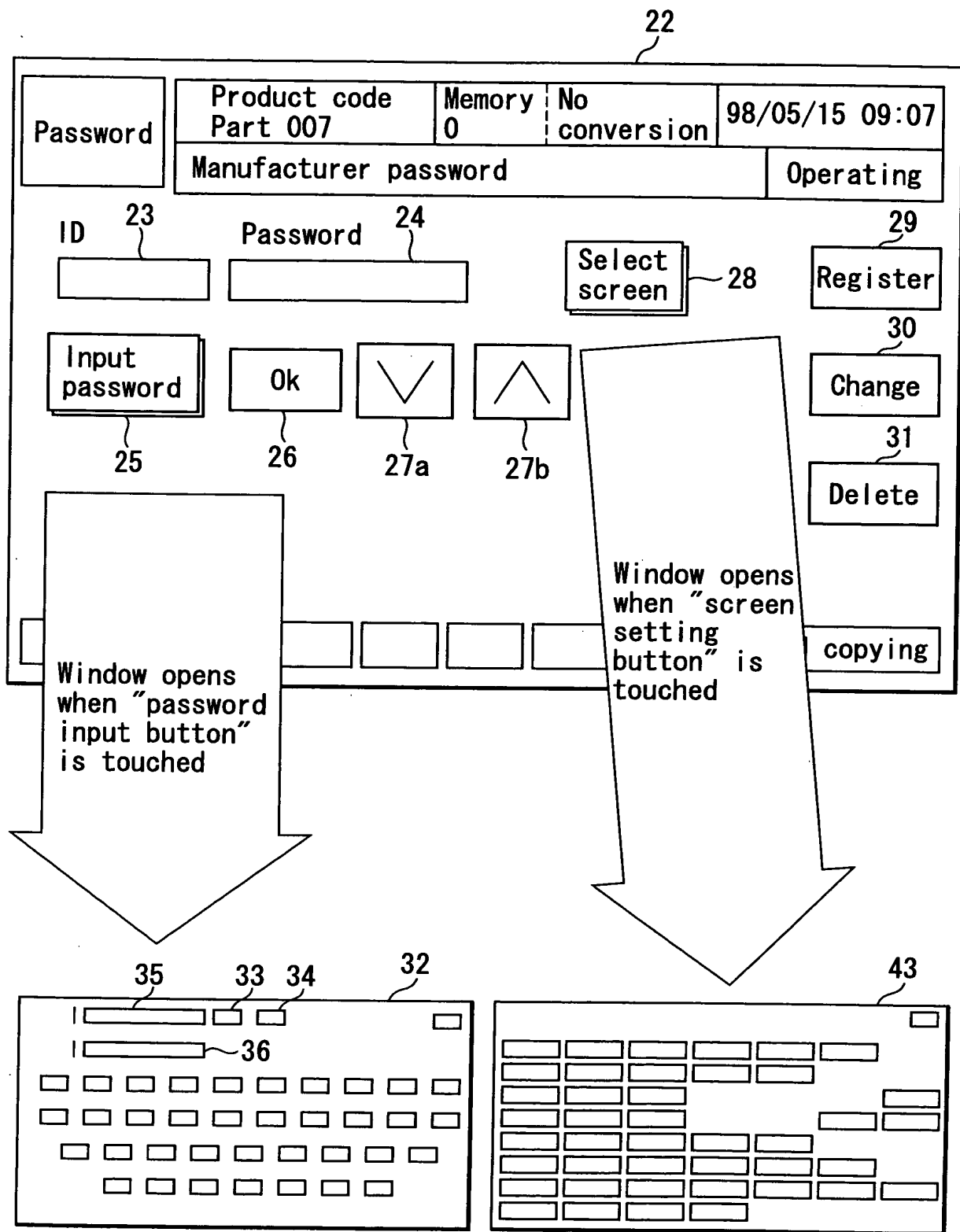


FIG. 8

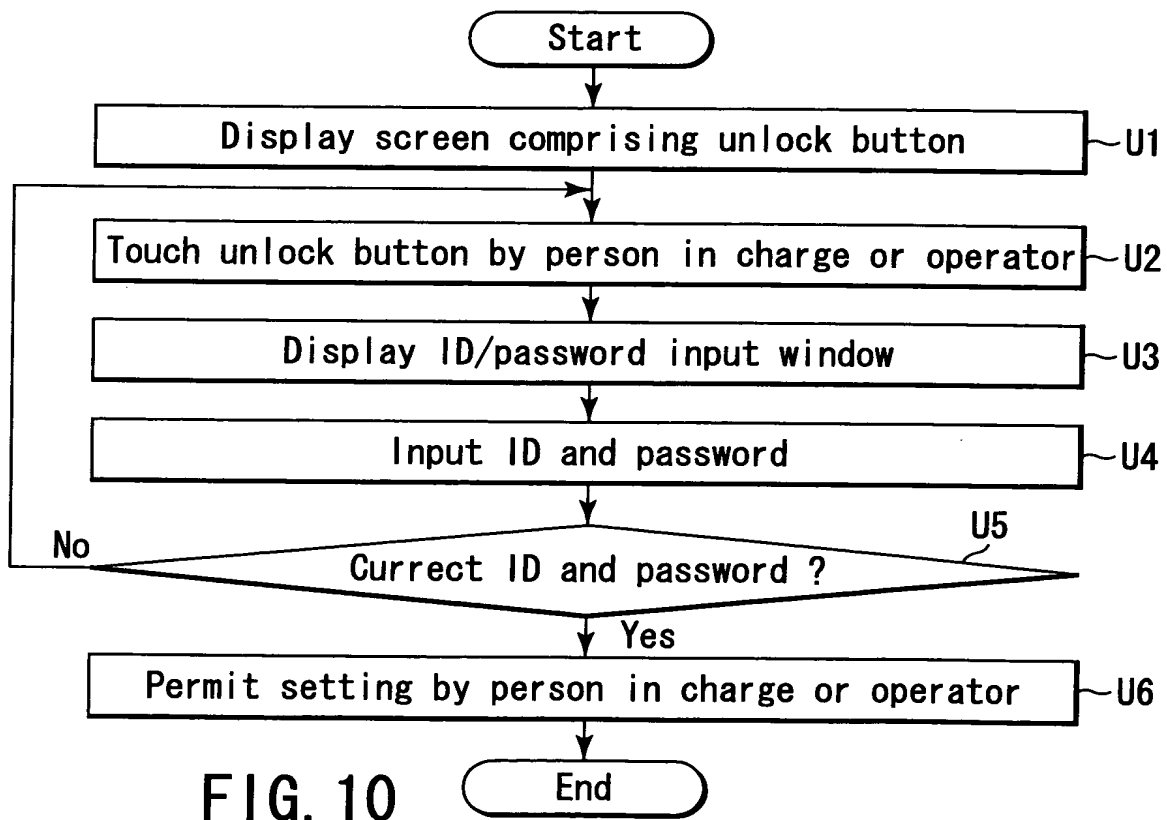
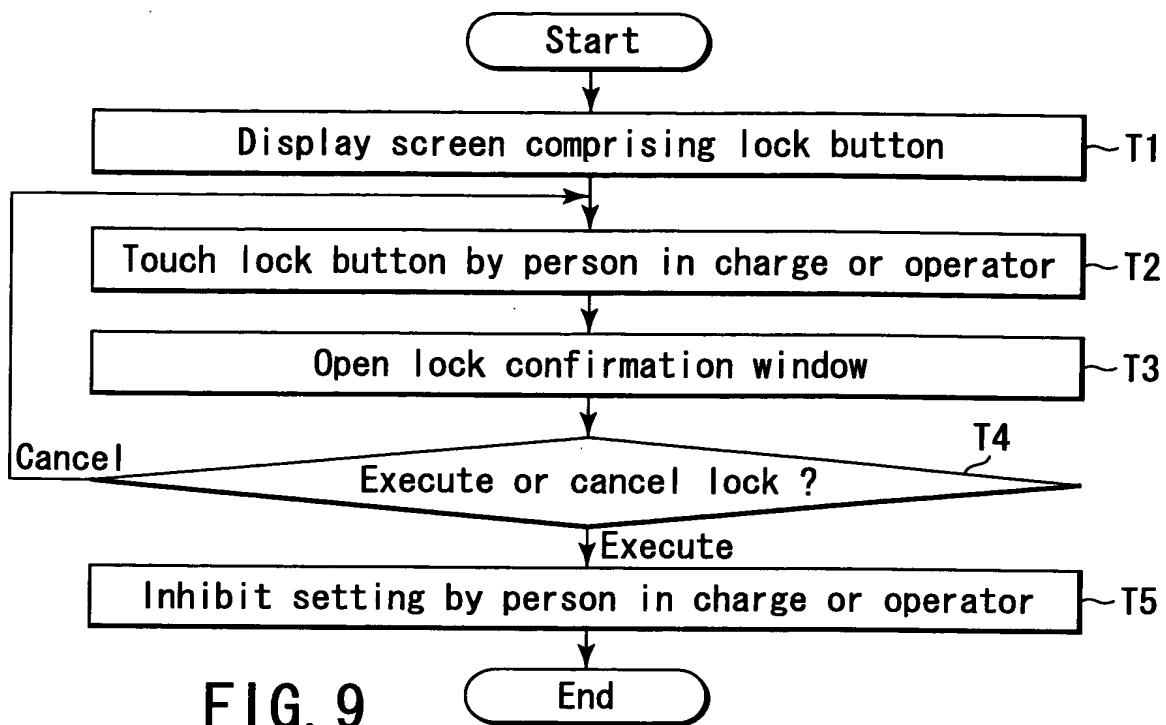


FIG. 11

